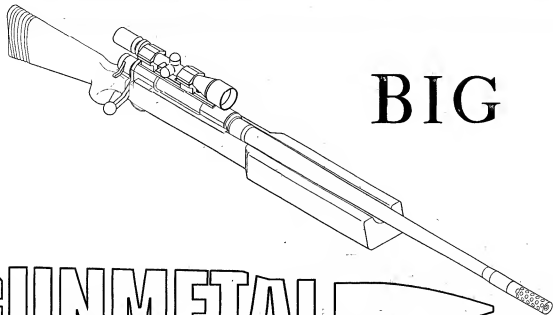


.50 CAL BROWNING TARGET RIFLE



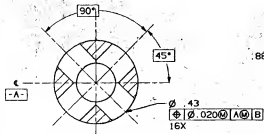
BIG 50

GUNMETAL

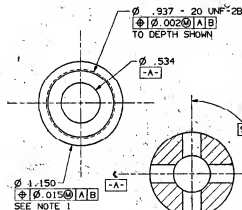


15 Sunnyview Dr.
Jericho, Vt 05465

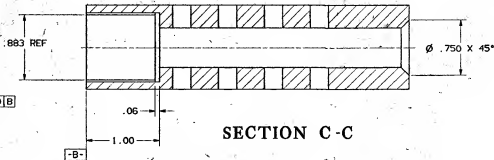
Designs



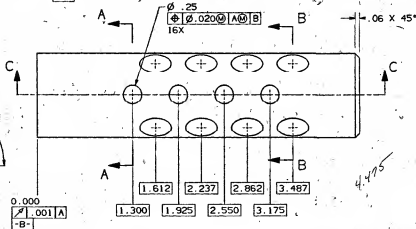
SECTION B-B



SECTION A-A



SECTION C-C



NOTES:

- 1.) O.O. OPTIONAL TO MATCH BARREL.
- 2.) PURCHASE OF THESE DOCUMENTS DOES NOT IMPLY LICENSE OR OWNERSHIP FOR THE DESIGN PRESENTED HERE.
- 3.) THESE DOCUMENTS ARE PRESENTED AS A DESCRIPTION OF HOW THE "BIG 50" WAS CONSTRUCTED. THERE IS NO IMPLICATION THAT A GUN BUILT TO THESE PLANS WILL FUNCTION IN A SAFE AND PROPER MANNER.

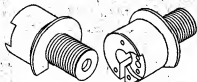
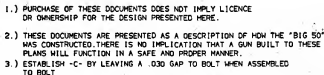
1	CHANGE 3D / 1000 DEAR TUN	10/1/92	JPM
2	GENL CHNG	9-15-92	JAN
3	ADD DIMS	11-20-92	JAN
REV	DESCRIPTION	ECO	DATE BY

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES PRODUCTION TOLERANCES X .015 ANGULAR TOL. X25 XX .010 XXX .005		SIGNATURE DATE DRAWN BY JPM 08-JAN-92 CHECKED JPM 08-JAN-92 DATE	
MATERIAL 4130 C.R. STEEL HEAT TREAT TO RC 40		FINISH NOT BLU	
DO NOT SCALE		REMOVE ALL BURRS	
SURFACE FINISH 63		THIS DOCUMENT CONTAINS NO DESIGN OR PROPRIETARY INFORMATION OF ANY KIND. IT IS THE PROPERTY OF THE DESIGNER AND IS TO BE USED FOR THE PURPOSES OF THE DESIGN ONLY. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT EXPRESS WRITTEN PERMISSION OF THE DESIGNER.	
THIRD ANGLE PROJECTION		TITLE Muzzle Brake M3 BARREL BMG001-DG SCALE: 2/1 SHEET 1 OF 1	

IGUNMETAL
15 Sunnyvale Dr.
Jericho, Vt. 05465
Designs

**MUZZLE BRAKE
M3 BARREL**

BMG001-DG



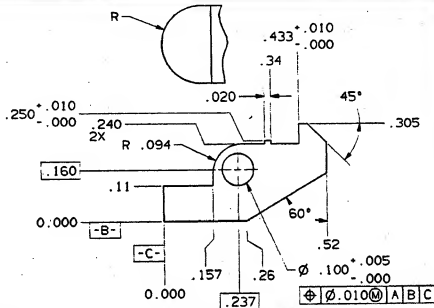
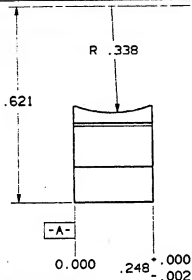
GUNMETAL  *Designs*
15 Sunnyview Dr.
Jericho, NY 09463

**BOLT
END PLUG**

SIZE	DRAWING NO.
C	BMG002-DG

SCALE: 1/1	SHEET 1 OF 1
------------	--------------

B	ADJUST TOLERANCES, CORRECT GD		7/18/94	JH
A	OPEN TOLERANCES		6/11/93	JH
T	RELEASE TO PRODUCTION	XXXX	3/18/93	JH
00030	END OF RELEASE FORM	0000	DATE	



- 1.) PURCHASE OF THESE DOCUMENTS DOES NOT IMPLY LICENSE OR OWNERSHIP FOR THE DESIGN PRESENTED HERE.
- 2.) THESE DOCUMENTS ARE PRESENTED AS A DESCRIPTION OF HOW THE "BIG 50" WAS CONSTRUCTED. THERE IS NO IMPLICATION THAT A GUN BUILT TO THESE PLANS WILL FUNCTION IN A SAFE AND PROPER MANNER

INTERPRET DRAWING IAW Y14.5M-82

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE
ALL DIMENSIONS ARE IN INCHES		DRN BY: JMR	10/9/92
PRODUCTION TOLERANCES:		ENGR	
X±.015		INSR	
XX±.010		THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF GUNMETAL DESIGNS AND NEITHER IT NOR THE INFORMATION CONTAINED THEREIN SHALL BE DISCLOSED TO OTHERS OR DUPLICATED OR USED FOR OTHERS WITHOUT EXPRESS WRITTEN CONSENT OF GUNMETAL DESIGNS.	
XXX±.005		THIRD ANGLE PROJECTION	
MATERIAL:	FINISH:		
.01 TOOL STEEL	Hot Blue		
NO HEAT TREAT			
DO NOT SCALE	REMOVE ALL BURRS	BREAK SHARP EDGES	

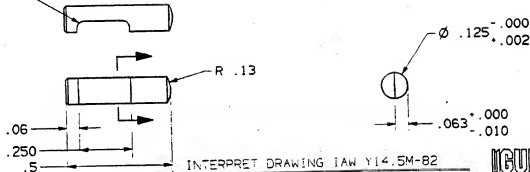
GUNMETAL Designs
15 Sunnyview Dr.
Jericho, NY 08400

TITLE: **EXTRACTOR**
SIZE: .030
B AND: **BMG003-DG**
SCALE: 4/1 SHEET 1 OF 1

1	CHG .002 HOLE TO .003	7-18-94	JMR
2	GENL CHNG	9-15-93	DJW
1	RELEASE	10-9-92	JMR
REV	DESCRIPTION	ECO	DATE

NOTE:

- 1.) PURCHASE OF THESE DOCUMENTS DOES NOT IMPLY LICENSE OR OWNERSHIP FOR THE DESIGN PRESENTED HERE.
- 2.) THESE DOCUMENTS ARE PRESENTED AS A DESCRIPTION OF HOW THE "BIG 50" WAS CONSTRUCTED. THERE IS NO IMPLICATION THAT A GUN BUILT TO THESE PLANS WILL FUNCTION IN A SAFE AND PROPER MANNER.



INTERPRET DRAWING IAW Y14.5M-82

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE
ALL DIMENSIONS ARE IN INCHES		JMR	10/9/92
PRODUCTION TOLERANCES:			
X±.015		ANGULAR TOL ±2°	
.XX±.010		SURFACE FINISH 63	
.XXX±.005			
MATERIAL		FINISH	
O-1 TOOL STEEL OIL QUENCHED		HOT BLUE	
DO NOT SCALE		REMOVE ALL BURRS	BREAK SHARP EDGES

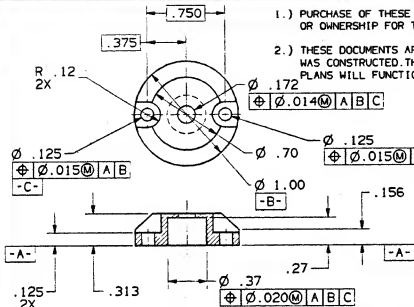
IGUNMETAL Designs
 15 Sunnyview Dr.
 Jericho, VT 05465

TITLE
EJECTOR PIN

SIZE: B
BMG004-DG

SCALE: 4/1 SHEET 1 OF 1

A	ROLL REV TO A	10/1/93	JMR
1	RELEASE TO PRODUCTION	XXXX 9/2/92	JMR
REV	DESCRIPTION	ECO. DATE	BY



1.) PURCHASE OF THESE DOCUMENTS DOES NOT IMPLY LICENSE OR OWNERSHIP FOR THE DESIGN PRESENTED HERE.

2.) THESE DOCUMENTS ARE PRESENTED AS A DESCRIPTION OF HOW THE "BIG 50" WAS CONSTRUCTED. THERE IS NO IMPLICATION THAT A GUN BUILT TO THESE PLANS WILL FUNCTION IN A SAFE AND PROPER MANNER.



INTERPRET DRAWING IAW Y14.5M-82

REV.	DESCRIPTION	ECO	DATE	BY
1	ADD .1875 HOLE DIA		7/18/94	JMR
2	OPEN TOLERANCES		10/1/93	JMR
3	RETOLERANCE IAW 14.5M		9/15/93	DJS
4	NEW DESIGN FOR LARGER RETAINER		XXXX16/25/93	JMR

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE
ALL DIMENSIONS ARE IN INCHES		DRN: E. JMR	10/9/92
PRODUCTION TOLERANCES		ENGR:	
X \pm .015 ANGULAR TOL. $\pm 2^\circ$		MGR:	
XX \pm .010 SURFACE FINISH $63\sqrt{}$			
XXX \pm .005			
MATERIAL 4130 -H Rc45	FINISH -H1 B Ue	THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF GUNMETAL DESIGNS AND NEITHER IT NOR THE INFORMATION CONTAINED THEREIN SHALL BE DISCLOSED TO OTHERS OR REPRODUCED OR USED FOR OTHERS WITHOUT EXPRESS WRITTEN CONSENT OF GUNMETAL DESIGNS	
DO NOT SCALE		THIRD ANGLE PROJECTION	
REMOVE ALL BURRS		BREAK SHARP EDGES	

GUNMETAL Designs
15 Sunnyview Dr.
Jericho, Vt 05465

TITLE BOLT RETAINER PLATE	
SIZE: DRG 3	NO. BMG005-DG
SCALE: 4/1	SHEET 1 OF 1

NOTE:

- 1.) PURCHASE OF THESE DOCUMENTS DOES NOT IMPLY LICENCE OR OWNERSHIP OF THE DESIGN PRESENTED HERE.
- 2.) THESE DOCUMENTS ARE PRESENTED AS A DESCRIPTION OF HOW THE "BIG 50" WAS CONSTRUCTED. THERE IS NO IMPLICATION THAT A GUN BUILT TO THESE PLANS WILL FUNCTION IN A SAFE AND PROPER MANNER.



INTERPRET DRAWING IAW Y14.5M-82

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE	
ALL DIMENSIONS ARE IN INCHES		DRN BY: JWP	12/8/92	
PRODUCTION TOLERANCES		ENGR: JWP	12/8/92	
.X±.015 ANGULAR TOL ±2°		MCP		
.XX±.010 SURFACE FINISH 63				
.XXX±.005				
MATERIAL		FINISH		
C-1 TOOL STEEL		POLISHED		
Q1- QUENCHED				
DO NOT SCALE		REMOVE ALL BURRS	BREAK SHARP EDGES	

THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF GUMMETAL DESIGNS, AND NEITHER IT NOR THE INFORMATION CONTAINED THEREIN SHALL BE REPRODUCED, COPIED, OR DISCLOSED TO ANY OTHERS WITHOUT EXPRESS WRITTEN CONSENT OF GUMMETAL DESIGNS.

THIRD ANGLE PROJECTION

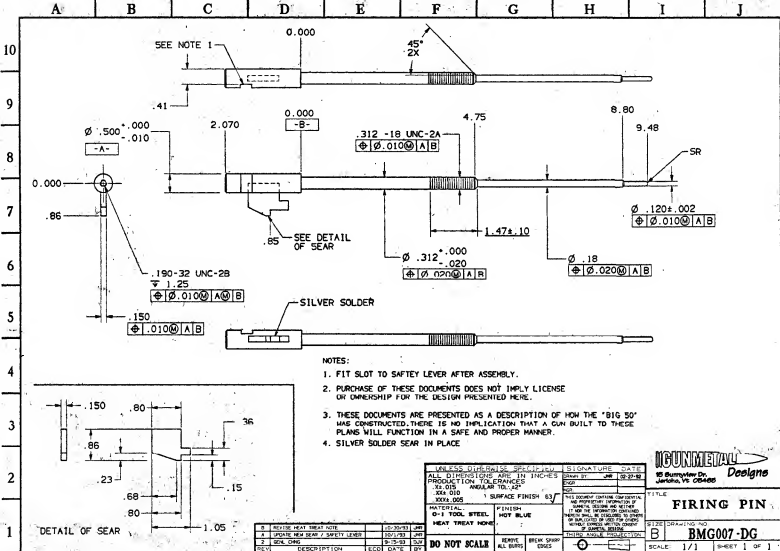
GUNMETAL 
 15 Sunnyview Dr.
 Jericho, Vt 05465

TITLE
**SAFETY
 DETENT**

SIZE: ORG
 3/4" **BMG006-DG**

SCALE: 4/1 SHEET 1 OF 1

REV	DESCRIPTION	ECO	DATE	BY
B	REVISE SP 12 TO SP		7/18/94	JWP
A	ROLL REV TO A		10/1/93	JWP
1	RELEASE TO PRODUCTION	XXXXX	9/2/92	JWP



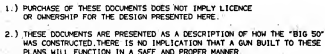
NOTES:

1. FIT SLOT TO SAFETY LEVER AFTER ASSEMBLY.
2. PURCHASE OF THESE DOCUMENTS DOES NOT IMPLY LICENSE OR OWNERSHIP FOR THE DESIGN PRESENTED HERE.
3. THESE DOCUMENTS ARE PRESENTED AS A DESCRIPTION OF HOW THE "BIG 50" WAS CONSTRUCTED. THERE IS NO IMPLICATION THAT A GUN BUILT TO THESE PLANS WILL FUNCTION IN A SAFE AND PROPER MANNER.
4. SILVER SOLDER IN PLACE

UNLESS OTHERWISE SPECIFIED		SIGNATURE		DATE	
ALL DIMENSIONS ARE IN INCHES		DRAWN BY		02-20-12	
PRODUCTION TOLERANCES		CHKD			
.XX, .015		APP			
ANGULAR TOL., .02°					
.XX, .010					
.XX, .005		1 SURFACE FINISH 63			
MATERIAL		FINISH			
O-1 TOOL STEEL		HOT BLUE			
HEAT TREAT		NONE			
DO NOT SCALE		REMOVE ALL BURRS		BREAK SHARP EDGES	

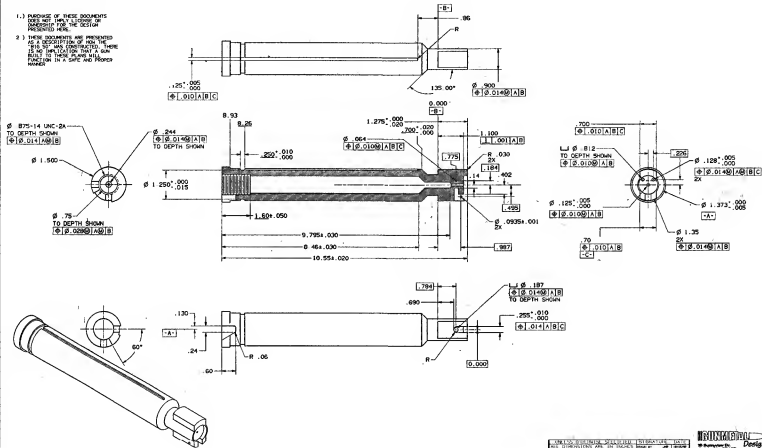
IGUNMETAL
15 Sunnyview Dr.
Jericho, NY 09463
Designs

TITLE	
FIRING PIN	
SIZE	DRAWING NO
B	BMG007-DG
SCALE	1/1
SHEET	1 OF 1



1.) PURCHASE OF THESE DOCUMENTS
DOES NOT IMPLY LICENSE OR
OWNERSHIP FOR THE DESIGN
PRESENTED HERE.

2) THESE DOCUMENTS ARE PRESENTED AS A DESCRIPTION OF HOW THE "BIG SIX" WAS CONSTRUCTED. THERE IS NO IMPLICATION THAT A GUN BUILT TO THESE PLANS WILL FUNCTION IN A SAFE AND PROPER MANNER.



8	1000000	1000000	1000000
9	1000000	1000000	1000000
10	1000000	1000000	1000000

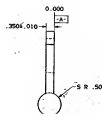
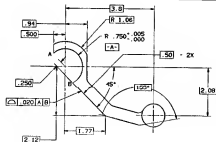
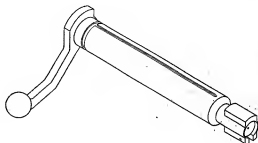
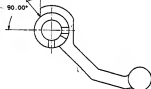
[illegible]

Wichita Design
10000 E. 19th Ave.
Suite 100, Denver, CO 80202

BOLT

Q	BMG011-DG
---	-----------

SCALE	1/1	SHEET 1 of 2
-------	-----	--------------



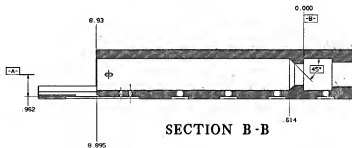
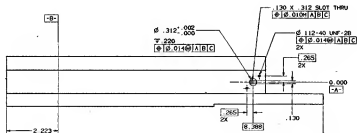
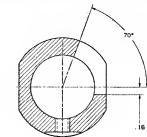
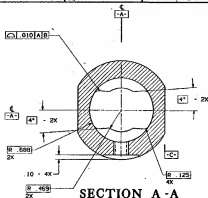
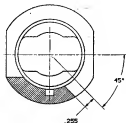
NOTE :

ALL RADII TO BE .25
UNLESS OTHERWISE NOTED

WELD .50 SR BALL TO HANDLE, GRIND AND POLISH FILLET SMOOTH

DO NOT SCALE

ITEM	DESCRIPTION	UNIT	VALUE
1	BOLT	INCHES	0.125
2	WASHER	INCHES	0.125
3	NUT	INCHES	0.125
4	WASHER	INCHES	0.125
5	NUT	INCHES	0.125
6	WASHER	INCHES	0.125
7	NUT	INCHES	0.125
8	WASHER	INCHES	0.125
9	NUT	INCHES	0.125
10	WASHER	INCHES	0.125
11	NUT	INCHES	0.125
12	WASHER	INCHES	0.125
13	NUT	INCHES	0.125
14	WASHER	INCHES	0.125
15	NUT	INCHES	0.125
16	WASHER	INCHES	0.125
17	NUT	INCHES	0.125
18	WASHER	INCHES	0.125
19	NUT	INCHES	0.125
20	WASHER	INCHES	0.125
21	NUT	INCHES	0.125
22	WASHER	INCHES	0.125
23	NUT	INCHES	0.125
24	WASHER	INCHES	0.125
25	NUT	INCHES	0.125
26	WASHER	INCHES	0.125
27	NUT	INCHES	0.125
28	WASHER	INCHES	0.125
29	NUT	INCHES	0.125
30	WASHER	INCHES	0.125
31	NUT	INCHES	0.125
32	WASHER	INCHES	0.125
33	NUT	INCHES	0.125
34	WASHER	INCHES	0.125
35	NUT	INCHES	0.125
36	WASHER	INCHES	0.125
37	NUT	INCHES	0.125
38	WASHER	INCHES	0.125
39	NUT	INCHES	0.125
40	WASHER	INCHES	0.125
41	NUT	INCHES	0.125
42	WASHER	INCHES	0.125
43	NUT	INCHES	0.125
44	WASHER	INCHES	0.125
45	NUT	INCHES	0.125
46	WASHER	INCHES	0.125
47	NUT	INCHES	0.125
48	WASHER	INCHES	0.125
49	NUT	INCHES	0.125
50	WASHER	INCHES	0.125
51	NUT	INCHES	0.125
52	WASHER	INCHES	0.125
53	NUT	INCHES	0.125
54	WASHER	INCHES	0.125
55	NUT	INCHES	0.125
56	WASHER	INCHES	0.125
57	NUT	INCHES	0.125
58	WASHER	INCHES	0.125
59	NUT	INCHES	0.125
60	WASHER	INCHES	0.125
61	NUT	INCHES	0.125
62	WASHER	INCHES	0.125
63	NUT	INCHES	0.125
64	WASHER	INCHES	0.125
65	NUT	INCHES	0.125
66	WASHER	INCHES	0.125
67	NUT	INCHES	0.125
68	WASHER	INCHES	0.125
69	NUT	INCHES	0.125
70	WASHER	INCHES	0.125
71	NUT	INCHES	0.125
72	WASHER	INCHES	0.125
73	NUT	INCHES	0.125
74	WASHER	INCHES	0.125
75	NUT	INCHES	0.125
76	WASHER	INCHES	0.125
77	NUT	INCHES	0.125
78	WASHER	INCHES	0.125
79	NUT	INCHES	0.125
80	WASHER	INCHES	0.125
81	NUT	INCHES	0.125
82	WASHER	INCHES	0.125
83	NUT	INCHES	0.125
84	WASHER	INCHES	0.125
85	NUT	INCHES	0.125
86	WASHER	INCHES	0.125
87	NUT	INCHES	0.125
88	WASHER	INCHES	0.125
89	NUT	INCHES	0.125
90	WASHER	INCHES	0.125
91	NUT	INCHES	0.125
92	WASHER	INCHES	0.125
93	NUT	INCHES	0.125

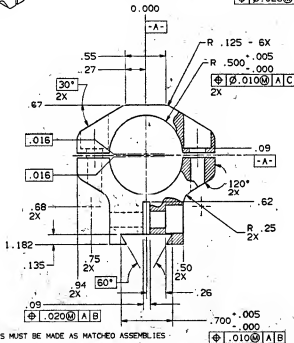


VIEW A - A

10-11-12-13-14-15-16-17-18-19-20-21-22-23-24-25-26-27-28-29-30-31-32-33-34-35-36-37-38-39-40-41-42-43-44-45-46-47-48-49-50-51-52-53-54-55-56-57-58-59-60-61-62-63-64-65-66-67-68-69-70-71-72-73-74-75-76-77-78-79-80-81-82-83-84-85-86-87-88-89-90-91-92-93-94-95-96-97-98-99-100-101-102-103-104-105-106-107-108-109-110-111-112-113-114-115-116-117-118-119-120-121-122-123-124-125-126-127-128-129-130-131-132-133-134-135-136-137-138-139-140-141-142-143-144-145-146-147-148-149-150-151-152-153-154-155-156-157-158-159-160-161-162-163-164-165-166-167-168-169-170-171-172-173-174-175-176-177-178-179-180-181-182-183-184-185-186-187-188-189-190-191-192-193-194-195-196-197-198-199-200-201-202-203-204-205-206-207-208-209-210-211-212-213-214-215-216-217-218-219-220-221-222-223-224-225-226-227-228-229-230-231-232-233-234-235-236-237-238-239-240-241-242-243-244-245-246-247-248-249-250-251-252-253-254-255-256-257-258-259-260-261-262-263-264-265-266-267-268-269-270-271-272-273-274-275-276-277-278-279-280-281-282-283-284-285-286-287-288-289-290-291-292-293-294-295-296-297-298-299-300-301-302-303-304-305-306-307-308-309-310-311-312-313-314-315-316-317-318-319-320-321-322-323-324-325-326-327-328-329-330-331-332-333-334-335-336-337-338-339-340-341-342-343-344-345-346-347-348-349-350-351-352-353-354-355-356-357-358-359-360-361-362-363-364-365-366-367-368-369-370-371-372-373-374-375-376-377-378-379-380-381-382-383-384-385-386-387-388-389-390-391-392-393-394-395-396-397-398-399-400-401-402-403-404-405-406-407-408-409-410-411-412-413-414-415-416-417-418-419-420-421-422-423-424-425-426-427-428-429-430-431-432-433-434-435-436-437-438-439-440-441-442-443-444-445-446-447-448-449-450-451-452-453-454-455-456-457-458-459-460-461-462-463-464-465-466-467-468-469-470-471-472-473-474-475-476-477-478-479-480-481-482-483-484-485-486-487-488-489-490-491-492-493-494-495-496-497-498-499-500-501-502-503-504-505-506-507-508-509-510-511-512-513-514-515-516-517-518-519-520-521-522-523-524-525-526-527-528-529-530-531-532-533-534-535-536-537-538-539-540-541-542-543-544-545-546-547-548-549-550-551-552-553-554-555-556-557-558-559-560-561-562-563-564-565-566-567-568-569-570-571-572-573-574-575-576-577-578-579-580-581-582-583-584-585-586-587-588-589-590-591-592-593-594-595-596-597-598-599-600-601-602-603-604-605-606-607-608-609-610-611-612-613-614-615-616-617-618-619-620-621-622-623-624-625-626-627-628-629-630-631-632-633-634-635-636-637-638-639-640-641-642-643-644-645-646-647-648-649-650-651-652-653-654-655-656-657-658-659-660-661-662-663-664-665-666-667-668-669-670-671-672-673-674-675-676-677-678-679-680-681-682-683-684-685-686-687-688-689-690-691-692-693-694-695-696-697-698-699-700-701-702-703-704-705-706-707-708-709-710-711-712-713-714-715-716-717-718-719-720-721-722-723-724-725-726-727-728-729-730-731-732-733-734-735-736-737-738-739-740-741-742-743-744-745-746-747-748-749-750-751-752-753-754-755-756-757-758-759-760-761-762-763-764-765-766-767-768-769-770-771-772-773-774-775-776-777-778-779-780-781-782-783-784-785-786-787-788-789-790-791-792-793-794-795-796-797-798-799-800-801-802-803-804-805-806-807-808-809-810-811-812-813-814-815-816-817-818-819-820-821-822-823-824-825-826-827-828-829-830-831-832-833-834-835-836-837-838-839-840-841-842-843-844-845-846-847-848-849-850-851-852-853-854-855-856-857-858-859-860-861-862-863-864-865-866-867-868-869-870-871-872-873-874-875-876-877-878-879-880-881-882-883-884-885-886-887-888-889-890-891-892-893-894-895-896-897-898-899-900-901-902-903-904-905-906-907-908-909-910-911-912-913-914-915-916-917-918-919-920-921-922-923-924-925-926-927-928-929-930-931-932-933-934-935-936-937-938-939-940-941-942-943-944-945-946-947-948-949-950-951-952-953-954-955-956-957-958-959-960-961-962-963-964-965-966-967-968-969-970-971-972-973-974-975-976-977-978-979-980-981-982-983-984-985-986-987-988-989-990-991-992-993-994-995-996-997-998-999-1000-1001-1002-1003-1004-1005-1006-1007-1008-1009-1010-1011-1012-1013-1014-1015-1016-1017-1018-1019-1020-1021-1022-1023-1024-1025-1026-1027-1028-1029-1030-1031-1032-1033-1034-1035-1036-1037-1038-1039-1040-1041	
---	--



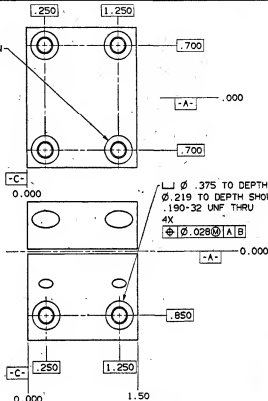
$\perp \varnothing .375$ TO DEPTH SHOWN
 $\varnothing .219$
 $.190-32$ UNF-2B THRU
 4X
 $\varnothing \varnothing .028 \text{ (M) } A B$



NOTE:

- SCOPE MOUNTS MUST BE MADE AS MATED ASSEMBLIES.
- DOVETAILS MUST BE AS // TO THE .500 RADII AS POSSIBLE.
- PURCHASE OF THESE DOCUMENTS DOES NOT IMPLY LICENSE OR OWNERSHIP FOR THE DESIGN PRESENTED HERE.
- THESE DOCUMENTS ARE PRESENTED AS A DESCRIPTION OF HOW THE "BIG 50" WAS CONSTRUCTED. THERE IS NO IMPLICATION THAT A GUN BUILT TO THESE PLANS WILL FUNCTION IN A SAFE AND PROPER MANNER.

REV	DESCRIPTION	ECO	DATE	BY
1	ROLL DESIGN TO A		10/1/82	JRN
2	GEN. CHG.		10/15/82	JRN
3	1/2" TAPES TO PRODUCTION		11/22/82	JRN



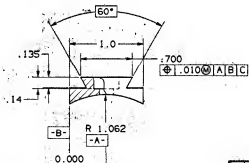
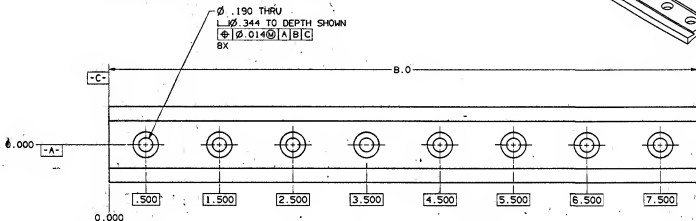
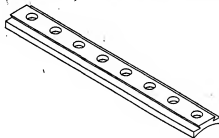
UNLESS OTHERWISE SPECIFIED		SIGNATURE DATE	
ALL DIMENSIONS ARE IN INCHES		GRAND ST. JRN 02-JUN-83	
PRODUCTION TOLERANCES		JRN 02-JUN-83	
XX .015 ANGULAR TO .02		JRN 02-JUN-83	
XX .010		JRN 02-JUN-83	
XX .005		JRN 02-JUN-83	
MATERIAL		SURFACE FINISH 63	
4130 C.N. STEEL		FINISH	
NO HEAT TREAT		HOT BLUE	
DO NOT SCALE		REMOVE ALL BURRS	
		BREAK SHAFT SERIES Y	

IGUNMETAL
 Designs
 10 Sunnyvale Dr.
 Jericho, Vt 05463

TITLE		DRAWING NO.	
MOUNTING RING		C	
SCOPE (1 INCH)		BMG014-DG	
SCALE		2/1	
SHEET		1 OF 1	

NOTE:

- 1.) PURCHASE OF THESE DOCUMENTS DOES NOT IMPLY LICENCE OR OWNERSHIP FOR THE DESIGN PRESENTED HERE.
- 2.) THESE DOCUMENTS ARE PRESENTED AS A DESCRIPTION OF HOW THE "BIG 50" WAS CONSTRUCTED. THERE IS NO IMPLICATION THAT A GUN BUILT TO THESE PLANS WILL FUNCTION IN A SAFE AND PROPER MANNER.



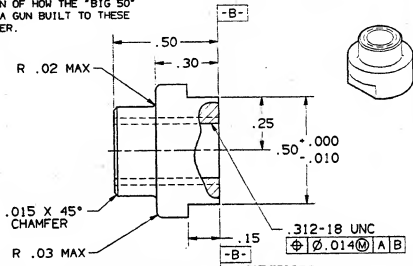
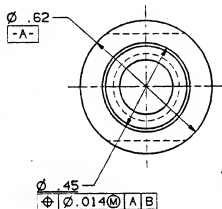
UNLESS OTHERWISE SPECIFIED		SIGNATURE DATE	
ALL DIMENSIONS ARE IN INCHES		DRAWN BY: JWH	08-JUN-93
PRODUCTION TOLERANCES		ENG: JWH	08-JUN-93
XX-015 ANGULAR TOL. 12°			
XX-010			
XXX-005			
SURFACE FINISH 63			
MATERIAL:	FINISH:		
4140 C.R. STEEL	NOT BLUE		
NO H.T. REQ'D			
DO NOT SCALE	REMOVE ALL BURRS	BREAK SHARP EDGES	

IGUNMETAL
15 Sunnyvale Dr.
Jericho, Vt. 05480
Designs

TITLE
SCOPE MOUNT BASE
SIZE: DRAWING NO.
C
BMG015-DG
SCALE: 2/1 SHEET 1 OF 1

REV	DESCRIPTION	ECO	DATE	BY
1	CHG. 144 BSC TO 14		07/28/94	JWH
2	ADD REVISION TO A		10/2/93	JWH
3	RELEASE TO PRODUCTION		11/21/92	JWH

- 1.) PURCHASE OF THESE DOCUMENTS DOES NOT IMPLY LICENSE OR OWNERSHIP FOR THE DESIGN PRESENTED HERE.
- 2.) THESE DOCUMENTS ARE PRESENTED AS A DESCRIPTION OF HOW THE "BIG 50" WAS CONSTRUCTED. THERE IS NO IMPLICATION THAT A GUN BUILT TO THESE PLANS WILL FUNCTION IN A SAFE AND PROPER MANNER.



INTERPRET DRAWING IAW Y14.5M-82

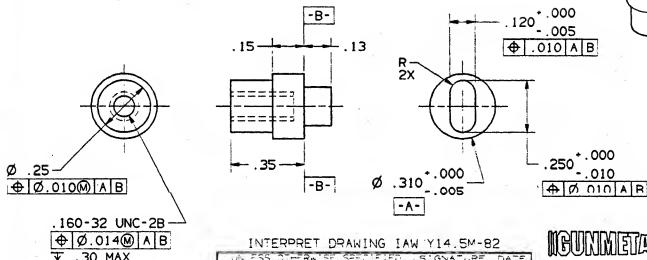
UNLESS OTHERWISE SPECIFIED:		SIGNATURE DATE	
ALL DIMENSIONS ARE IN INCHES		DRAWN BY: JMR 10/9/93	
PRODUCTION TOLERANCES:		ENGR	
XX±.015		MGR	
XX±.010		THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF GUNMETAL DESIGNS. IT IS NOT TO BE DISCLOSED TO OTHERS OR DUPLICATED OR USED FOR OTHERS WITHOUT EXPRESS WRITTEN CONSENT OF GUNMETAL DESIGNS.	
XXX±.005		THIRD ANGLE PROJECTION	
MATERIAL:		FINISH:	
4130		Hot Blue	
HT Rc45			
DO NOT SCALE		REMOVE ALL BURRS	
		BREAK SHARP EDGES	

GUNMETAL Designs
15 Sunnyview Dr.
Jericho, Vt 05465

TIT-E
**FIRING SPRING
RETAINING COLLAR**
SIZE ORG
B NO.
BMG008-DG
SCALE 4/1 SHEET 1 OF 1

B	CHG TO .62 TO .63	10/3/93	JMR
A	CHG TO .45	10/1/93	JMR
1	RELEASE TO PRODUCTION	XXXXX 9-15-93	JMR
REV	DESCRIPTION	ECO	DATE BY

- 1.) PURCHASE OF THESE DOCUMENTS DOES NOT IMPLY LICENCE OR OWNERSHIP FOR THE DESIGN PRESENTED HERE.
- 2.) THESE DOCUMENTS ARE PRESENTED AS A DESCRIPTION OF HOW THE "BIG 50" WAS CONSTRUCTED. THERE IS NO IMPLICATION THAT A GUN BUILT TO THESE PLANS WILL FUNCTION IN A SAFE AND PROPER MANNER.



INTERPRET DRAWING IAW Y14.5M-82

UNLESS OTHERWISE SPECIFIED:		SIGNATURE DATE	
ALL DIMENSIONS ARE IN INCHES		DRN BY: JMG	10/9/92
PRODUCTION TOLERANCES:		ENGR	
XX ± .015 ANGULAR TOL. ± 2°		MSR	
XXX ± .010 SURFACE FINISH 63√		THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF GUNMETAL DESIGNS AND NEITHER IT NOR THE INFORMATION CONTAINED THEREIN SHALL BE DISCLOSED TO OTHERS OR REPRODUCED OR USED FOR OTHERS WITHOUT EXPRESS WRITTEN CONSENT OF GUNMETAL DESIGNS	
MATERIAL:		THIRD ANGLE PROJECTION	
O1 TOOL STEEL NO HEAT TREAT			
FINISH:			
No. Blue			
DO NOT SCALE		REMOVE ALL BURRS	BREAK SHARP EDGES

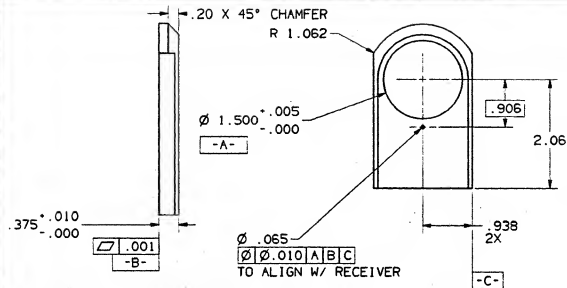
GUNMETAL Designs
18 Bunnyview Dr.
Jericho, Vt 05465

TITLE:
**BOLT RETAINER
PIN**

SIZE: DRG
B NO. **BMG009-DG**

SCALE: 4/1 S-EE* 1 OF 1

B	10/3/92	25	10/3/93	JMG
A	CHG 8-32 TO 8-32		10/1/93	JMG
I	RELEASE TO PRODUCTION	XXXXX	8-15-93	DVG
REV	DESCRIPTION	ECC	DATE	BY



1.) PURCHASE OF THESE DOCUMENTS DOES NOT IMPLY LICENCE OR OWNERSHIP FOR THE DESIGN PRESENTED HERE.

2.) THESE DOCUMENTS ARE PRESENTED AS A DESCRIPTION OF HOW THE "BIG 50" WAS CONSTRUCTED. THERE IS NO IMPLICATION THAT A GUN BUILT TO THESE PLANS WILL FUNCTION IN A SAFE AND PROPER MANNER.

INTERPRET DRAWING IAW Y14.5M-82

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE
ALL DIMENSIONS ARE IN INCHES		DRN BY: JMR	10/9/92
PRODUCTION TOLERANCES:		ENGR:	
.X±.015		INGR:	
.XX±.010		THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF GUNMETAL DESIGNS. IT IS NOT TO BE DISCLOSED TO OTHERS OR DUPLICATED OR USED FOR OTHERS WITHOUT EXPRESS WRITTEN CONSENT OF GUNMETAL DESIGNS.	
XXX±.005		THIRD ANGLE PROJECTION	
MATERIAL: 4130 HT Rc45	FINISH: Hot Blue		
DO NOT SCALE		REMOVE ALL BARS BREAK SHARP EDGES	

GUNMETAL
15 Sunnyview Dr.
Jericho, Vt 05465
Designs

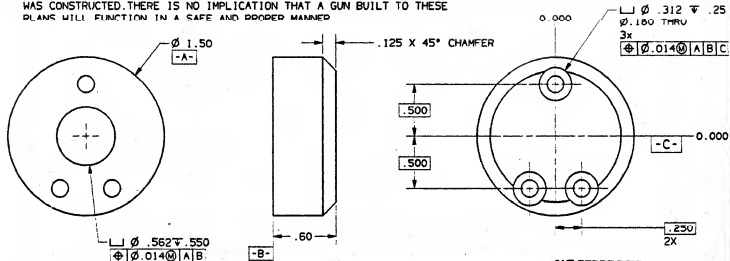
**RECOIL
LUG**

SIZE: DRG
3 NO. **BMG0013**

SCALE: 2/1 SHEET 1 OF 1

A	CORRECT SPELLING OF RECEIVER	XXXXX	10/13/94	JMR
1	RELEASE TO PRODUCTION	XXXXX	9-15-92	DVS
REV	DESCRIPTION	ECO	DATE	BY

- 1.) PURCHASE OF THESE DOCUMENTS DOES NOT IMPLY LICENCE OR OWNERSHIP FOR THE DESIGN PRESENTED HERE.
- 2.) THESE DOCUMENTS ARE PRESENTED AS A DESCRIPTION OF HOW THE "BIG 50" WAS CONSTRUCTED. THERE IS NO IMPLICATION THAT A GUN BUILT TO THESE PLANS WILL FUNCTION IN A SAFE AND PROPER MANNER.



INTERPRET DRAWING IAW Y14.5M-82

UNLESS OTHERWISE SPECIFIED		SIGNATURE DATE	
ALL DIMENSIONS ARE IN INCHES		DRN BY: JAR 12/9/92	
PRODUCTION TOLERANCES:		ENG:	
.XX ± .015		MGR:	
.XX ± .010		THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF GUNMETAL DESIGNS AND NEITHER IT NOR THE INFORMATION CONTAINED THEREIN SHALL BE DISCLOSED TO OTHERS OR DUPLICATED OR USED FOR OTHERS WITHOUT EXPRESS WRITTEN CONSENT OF GUNMETAL DESIGNS.	
XXX ± .005		THIRD ANGLE PROJECTION	
MATERIAL:	FINISH:		
4130 STEEL	Hot Blue		
NO HEAT TREAT			
DO NOT SCALE	REMOVE ALL BURRS	BREAK SHARP EDGES	

GUNMETAL 
 15 Sunnyview Dr.
 Jericho, VT 05465

TITLE: **BOLT END CAP**

SIZE: ORG **B** INO. **BMG016-DG**

SCALE: 4/1 SHEET 1 OF 1

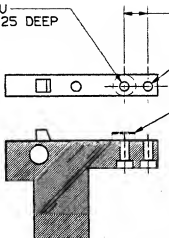
REV.	DESCRIPTION	ECO	DATE	BY
B	ADD ISO	XXXX	12-15-93	JAR
A	RELEASE TO PRODUCTION	XXXX	9-15-93	DUG

Ø .190 THRU
 L Ø.37 X .25 DEEP

.405

EXISTING HOLE

REMOVE BOSS FLUSH TO .020 UNDER FLUSH



INTERPRET DRAWING IAW Y14.5M-82

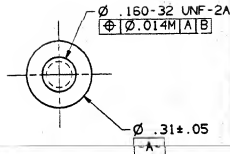
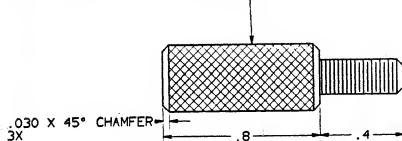
UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE
ALL DIMENSIONS ARE IN INCHES		DRN BY: JMR	10/1/93
PRODUCTION TOLERANCES:		ENGR:	
.XX±.015		MGR:	
.XX±.010		THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF GUNMETAL DESIGN. AND NEITHER IT NOR THE INFORMATION CONTAINED THEREIN SHALL BE DISCLOSED TO OTHERS OR DUPLICATED OR USED FOR OTHERS WITHOUT EXPRESS WRITTEN CONSENT OF GUNMETAL DESIGN.	
.XXX±.005		THIRD ANGLE PROJECTION	
MATERIAL:	FINISH:		
WEATHERBY MARK V TRIGGER ASSEMBLY			
DO NOT SCALE	REMOVE ALL BURRS	BREAK SHARP EDGES	

TITLE: TRIGGER MODIFICATION	
SIZE: ORG	NO. BMG017-DG
SCALE: 2/1	SHEET 1 OF 1

B	CHG 45 TO 40E	XXXXX	10/30/93	JMR
A	RELEASE TO PRODUCTION	XXXXX	10/2/93	JMR
REV	DESCRIPTION	ECO	DATE	BY

- 1.) PURCHASE OF THESE DOCUMENTS DOES NOT IMPLY LICENCE OR OWNERSHIP FOR THE DESIGN PRESENTED HERE.
- 2.) THESE DOCUMENTS ARE PRESENTED AS A DESCRIPTION OF HOW THE "BIG 50" WAS CONSTRUCTED. THERE IS NO IMPLICATION THAT A GUN BUILT TO THESE PLANS WILL FUNCTION IN A SAFE AND PROPER MANNER.

FINE DIAMOND OR STRAIGHT KNURL



INTERPRET DRAWING IAW Y14.5M-82

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE
ALL DIMENSIONS ARE IN INCHES		DRN BY: JMR	10/9/92
PRODUCTION TOLERANCES:		ENGR:	
.X ± .015	ANGULAR TOL. ± 2°	INSR:	
.XX ± .010	SURFACE FINISH 63√	THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF GUNMETAL DESIGNS AND NEITHER IT NOR THE INFORMATION CONTAINED THEREIN SHALL BE DISCLOSED TO OTHERS OR DUPLICATED OR USED FOR OTHERS WITHOUT EXPRESS WRITTEN CONSENT OF GUNMETAL DESIGNS	
.XXX ± .005		THIRD ANGLE PROJECTION	
MATERIAL:	FINISH:		
4130 STEEL	Hot Blue		
NO HEAT TREAT			
DO NOT SCALE	REMOVE ALL BURRS	BREAK SHARP EDGES	

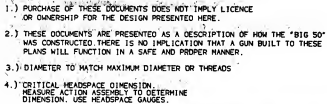
GUNMETAL Designs
15 Sunnyview Dr.
Jericho, Vt 05465

BOLT RETAINER KNOB

SIZE DRG B 110. **BMG018-DG**

SCALE: 4/1 SHEET 1 OF 1

A	RELEASE TO PRODUCTION	XXXX	9-15-93	JMR
REV	DESCRIPTION	ECO	DATE	BY



UNLESS OTHERWISE SPECIFIED		SIGNATURE DATE	
ALL DIMENSIONS ARE IN INCHES		DRAWN BY: JCHN 08-JAN-80	
PRODUCTION TOLERANCES		CHECKED BY: JCHN 08-JAN-80	
X1.015 ANGULAR TOL. 1/2°			
X2X.010			
X10.005 SURFACE FINISH 43			
MATERIAL	FINISH	THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION. IT IS NOT TO BE RELEASED OR DISCLOSED TO THE PUBLIC, EITHER ORALLY OR IN WRITING, WITHOUT THE EXPRESS WRITTEN PERMISSION OF THE UNITED STATES GOVERNMENT.	
DO NOT SCALE	REMOVE ALL SURFACES	THIRD ANGLE PROJECTION	
	BREAK SHOWN		

TITLE	
BARREL MODIFICATIONS	
SIZE	DRAWING NO.
C	BMG019-DG
SCALE	SHEET
1/2	1 OF 1